



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2012-113
Job Sheet 177027



Part No: D2012-113

Job Qty: 10 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP: F 01.10.05 Fixed Typo and Added Inspection Level 21 SM IPP Rev:G Now on Waterjet 07-03-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		OK 18/05/2018
100	Waterjet	10 pcs	5/24/18	5/24/18	0.00	0.53	Waterjet1		OK 18/05/2018
110	QC	10 pcs	5/24/18	5/24/18	0.00	0.00	QC2 Waterjet-1		OK 18/05/2018
120	QC	10 pcs	5/24/18	5/24/18	0.00	0.00	QC8-1		38
130	Small Fab	10 pcs	5/24/18	5/24/18	0.00	0.33	Small Fab-1		9-89 DAS
140	QC	10 pcs	5/24/18	5/24/18	0.00	0.00	QC5		38
150	Packaging	10 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3	Stou	MAY 16 2018 9-89
160	QC21-SA	10 Ea	5/24/18	5/24/18	0.00	0.00	QC21		208 21 9-89

Part Op 100 - 1-Cut as per Dwg D2012-113 Dwg Rev: C

Descriptions: 130 - 1- Deburr any rough edges 2- Bend as per Dwg D2012-113 using DT8458 3- Tumble

MAY 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.1500 sf (.015 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	143	0

Part Specifications

Specifications could not be found.

Plex 5/4/18 12:33 PM Dart.Gagnon.Michelle



Container No: S068708



Part: D2012-113

Job No: 177027

Serial No/Batch: S068708

Revision:

Inspector:

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Date: 05/06/18

